# **MECHAN CONTROLS**

# Installation Guide: F-SERIES Safety system

#### Keep this guide for future reference

This information is designed to help suitably qualified personnel install and operate Mechan Safety equipment. Before using this product, read this guide thoroughly along with any relevant European and/or National standards e.g. Machinery Directive 2006/42/EC and it's amendments, Provision and Use of Work Equipment Regulations. Further information can be obtained from Mechan Controls Tel +44 (0)1695 722264

#### Description

The F-Series safety system is a complete electronic safety switch and emergency stop button monitoring system for machine guarding applications.

The control unit can monitor up to 30 inputs (F-Series safety switches and emergency stop buttons), maintaining CAT 4 SIL 3 and PL e.

**FM1 Safety Control Module** contains the power supply regulation, dual safety contact outputs, external reset/monitoring circuit, system & gate indication, and the input for one safety switch sensor and it's volt free indicator output. The FM1 and a safety switch sensor are all that is required for a system that is monitoring one guard.

**FX1/FX2 Safety Extender Modules** connect to the FM1 to build systems monitoring more than 1 guard. By simply connecting the required number of FX1's (one guard switch input) or FX2's (two guard switch inputs) to the FM1 systems can be built to monitor up to 30 guards. The extender modules provide connections for the safety switches along with LED and volt free indicator outputs for each safety switch input.

**ESM Emergency Stop Monitor** allows the connection of dual channel Emergency stop buttons or other dual channel safety devices with volt free contact outputs. Giving indication for each input channel and overall output indication.

**F-Series Safety Switches** are solid state electronic devices with no contacts or moving parts. This provides a tamper proof safety system that can only be activated by the Mechan actuator. When energized the safety switches are continuously monitored whether the guard is opened or not

The Safety switches are resin encapsulated into an ABS case, to provide a fully sealed, IP67, sensor which can withstand the most arduous of conditions. Water, dust, oil, machine vibration and even steam cleaning have little or no effect on their performance, and with a 7-10 mm switching distance they are easy to install and provide a long and reliable working life span.

# **Applications**

Interlocked guards where additional security required. Door locking is not required. Harsh environments where vibration, water or dust are problems.

Food and Beverage packing/filling systems Dairy Pharmaceutical Paper Industry, Can Forming and Filling, (Aluminium, Steel, Plastic) Semi conductor Manufacture/Assembly.







CAT 4 SIL 3 PLe

APPROVALS				
CE	Complies with all relevant sections of the			
	CE marking directive			
TUV	CAT 4 SIL 3 PLe			
EUROPEAN DIRECTIVES				
Machinery Directive 2006/42/EC				
Low Voltage [	Directive 2006/95/EC			
Electromagnetic Compatibility Directive 2004/108/EC				
EUROPEAN STANDARDS				
EN ISO	Safety of Machinery			
13849-1	Safety related parts of control systems			
EN ISO	Safety of Machinery - Functional safety			
62061	of safety related electrical, electronic and programmable electronic control systems			
EN 60204	Safety of Machinery			
	Electrical equipment for machines			
EN	Low voltage switch gear and control gear			
60947-5-1				
EN 1088	Interlocking devices associated with			
	guards			
EN	Safety of Machinery			
60947-5-3	Specification for low voltage switch gear and control gear			

# **Declaration of Conformity**

See back page for declaration of conformity.

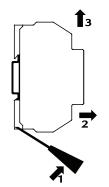
# Mounting on 35mm DIN Rail

# **1**1

The control modules are designed to be mounted in an IP55 (minimum) control cabinet.

The modules clip on to standard 35 mm symmetric (top hat) DIN-Rail

#### Removal from 35mm DIN Rail



To remove the modules, gently lever out the DIN clip with a small screwdriver as shown (1).

Tilt the unit in the direction (2) and slip the unit off the DIN Rail (3)

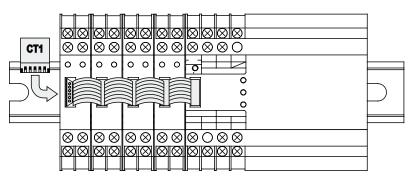
# System Assembly

Assemble the required number of modules on the DIN-Rail, starting with the FM1 and clipping the FX1, FX2 and, if required, ESM modules, to the left of the FM1.

The FM1 and FX1 monitor one safety switch each, whilst the FX2 must have 2 safety switches connected to it.

The ESM requires 2 x N/O inputs from an Emergency stop button, or other mechanical safety rated switch.

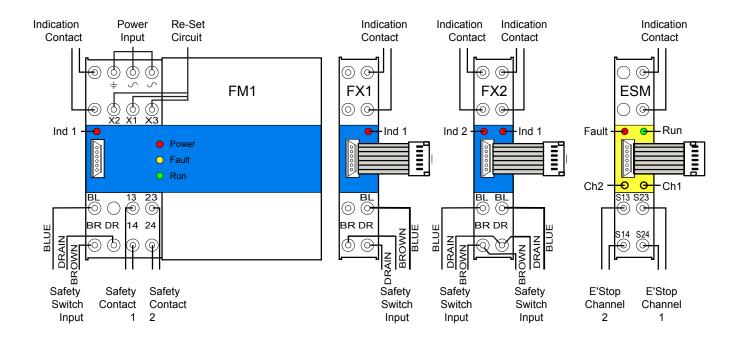
The maximum number of inputs that can be monitored by a DC supplied F-SERIES safety system is 30. The maximum number inputs that can be monitored by an AC supplied F-SERIES safety system is 10.



The 'Control Bus' straps on each extender unit connect to the adjacent (right hand side) module as shown.

The 'Control Bus' terminator, CT1 (supplied with the FM1), must be plugged into the last extender module in the system.

#### **Control Modules Connections & Indication**



#### **SAFETY SWITCHES**

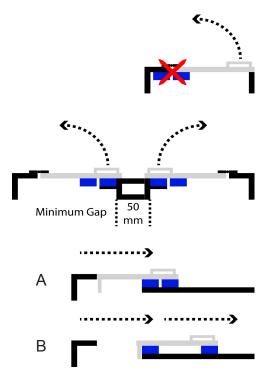
#### Mounting

Mount the switch on to the machine frame and the Actuator on to the opening edge of the door. Always try to mount the switch on non-ferrous material. (Ferrous materials may reduce the switching distance.) Use tamper proof screws to ensure additional security

Leave a minimum of 50 mm between any adjacent switches. Do not use the safety switch as a door stop.

EN 1088 Provides some mounting suggestions, see example opposite.

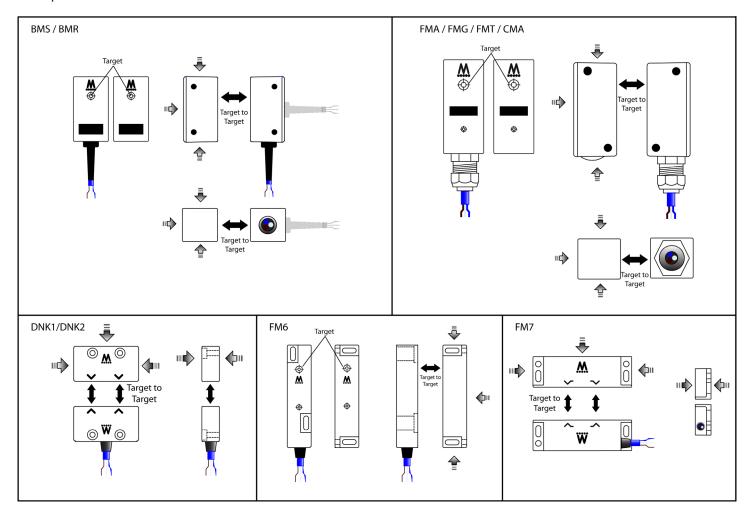
When fixing the safety switch to a sliding door (A), ensure that when the door is opened (B) it is not easily accessible, helping prevent the system being overridden



#### Operation

All Mechan electronic safety switches can only be operated by the mechan actuator. They can approach each other from most angles, but when in place the targets shown in the diagrams below must be aligned and facing each other.

The CMA safety switch & actuator are UNIQUELY CODED (up to 500,000 codes) The CMA Safety switch and actuator are supplied as a pair and the switch will only operate with the correct actuator. Both switch and actuator are marked with a unique code.



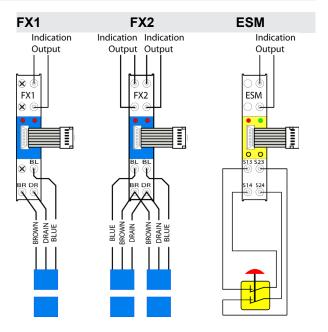
#### CONNECTIONS

The Mechan fixed safety switch is supplied pre-wired with 5, 10 or 15 metres of cable encapsulated into it when manufactured. This ensures a completely water-tight seal to the electronics within the switch. Longer cables can be supplied up to maximum of 100 metres and this will not significantly affect performance.

Run the cable back to the control unit through cable protection (if required) and terminate into the appropriate input channel, following the colour coding of the wires to the label on the input terminals.

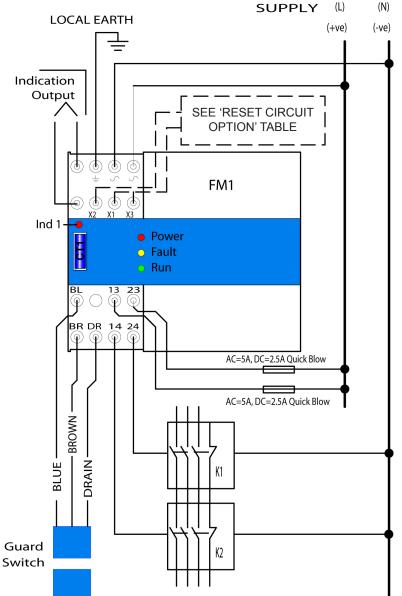
TREAT AS INSTRUMENT CABLES AND KEEP SEPARATE FROM POWER CABLES (150 mm separation is normally adequate)

If extending Mechan safety switch cables it is important to use the same type of cable, twisted pair with drain and screen. Multi-way versions of individually screened, twisted pair and drain cable may be used to run a number of sensors back to the control unit. Cable joints should be moisture proof and NOT EARTHED. The only earth connection must be via the drain terminal.



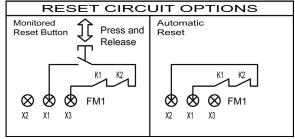
NOTE: The FX2 requires the commoning of the supply and drain wires (BROWN / DRAIN) from the two switches at the extender module as shown above.

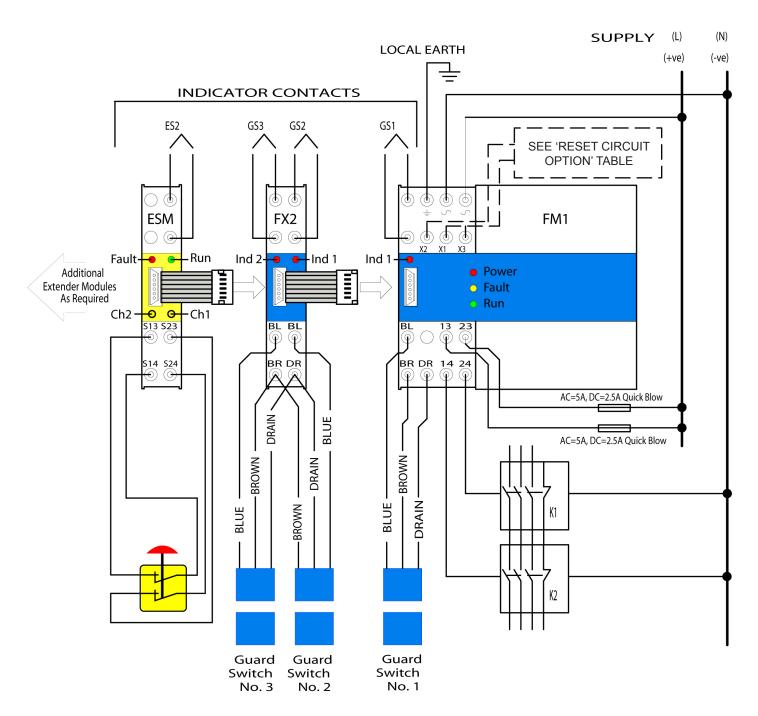
#### CONNECTION FOR A SINGLE SWITCH



#### Note:

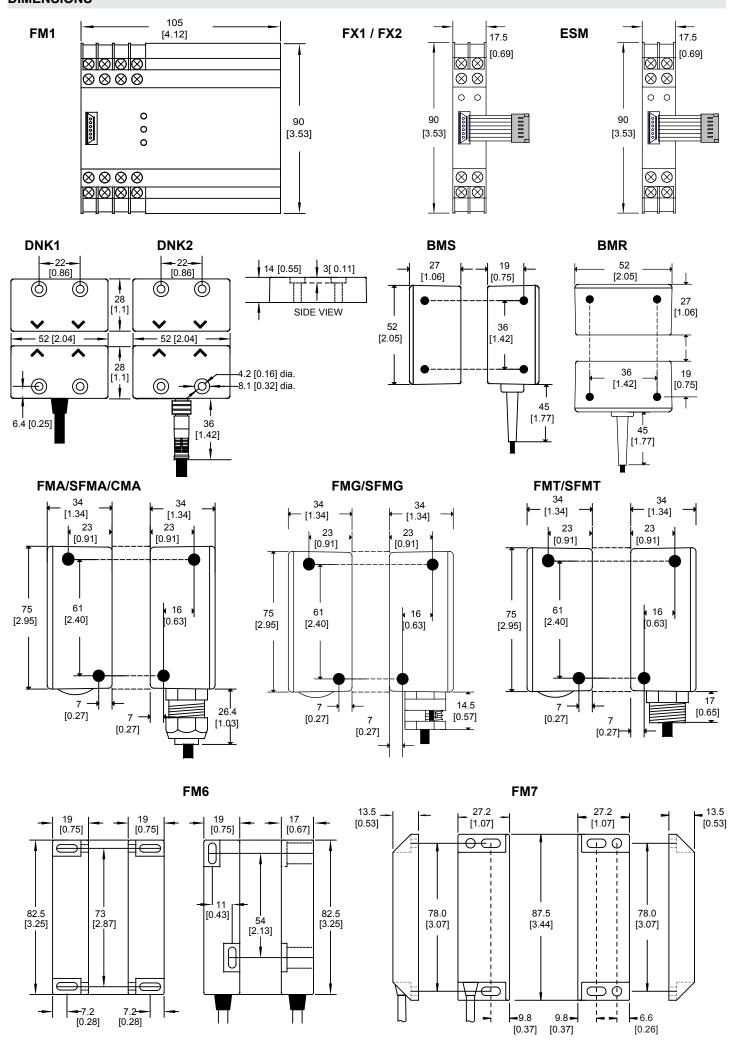
- 1) When the unit is powered, the safety switch is closed and the re-set circuit is made the N/O safety outputs will close and the N/C indicator output will be open.
- 2) When the safety switch is opened, ( the actuator moved away from the switch) the N/O safety outputs will open and the N/C indicator output will close.





#### Note:

- 1) When the unit is powered, safety switches closed, e'stop's released and the re-set circuit is made the N/O safety outputs will close and the N/C indicator output will be open.
- 2) When a safety switch is opened, (the actuator moved away from the switch) or one of the e'stops actuated, the N/O safety outputs will open and the N/C indicator output will close. LED's on the input module will indicate which safety switch / e'stop is operated.



# **TECHNICAL SPECIFICATIONS**

SAFETY CONTROL UNIT	FM1	FX1/FX2	ESM			
Supply nominal voltage	24Vdc 24Vac 110Vac 230Vac					
Nominal power consumption	6VA	3VA				
Safety contacts	2 x N/O					
Output contact rating (max)	4A/230Vac; 2A/24Vdc(Res.)@Cos=1					
Output contact rating (min)	10V/10mA					
Output contact fuse rating	AC=5A; DC=2.5A; Quick blow					
Drop out time	Deactivation by sensor, 13ms					
Internal fuse	500mA Resetable					
Internal fuse recovery time	>2 Seconds					
Indication	LED's - Power, Fault, and Run LED & Volt Free Contact for Safety Switch	LED & Volt Free Contact For each input	LED for each Channel & Volt Free Contact			
Indication Contact rating	500mA/30VDC	500mA/30VDC	500mA/30VDC			
Max conductor size	2 x 1.5mm stranded with sleeves, 2 x 2.5mm solid	2 x 1.5mm stranded with sleeves, 2 x 2.5mm solid	2 x 1.5mm stranded with sleeves, 2 x 2.5mm solid			
Installation group (Control unit)	C in accordance with VDE0110					
Enclosure protection	Housing IP30, Terminals IP20					
Operating temperature	0C to +45C (85% Humidity max)	0C to +45C (85% Humidity max)	0C to +45C (85% Humidity max)			
Storage temperature	-20C to +60C	-20C to +60C	-20C to +60C			
Housing material	PC-GF, Light Grey (RAL 7035)	PC-GF, Light Grey (RAL 7035)	PC-GF, Light Grey (RAL 7035)			
Mounting / Fixing	35mm Symmetric DIN Rail	35mm Symmetric DIN Rail	35mm Symmetric DIN Rail			
Utilisation category in accordance	e with EN 60947-4-1					
Safety contacts : AC1 at 230 V		Imin:10mA.lmax:4A				
Safety contacts : DC1 at 24 V		Imin:10mA.lmax:2A				
Air gap creepage in accordance v	with EN 60947-1					
Pollution Degree	2					
Overvoltage Category	III					
Rated Insulation Voltage	250V					
Rated Impulse Withstand Voltage	4.0KV					
Vibration In Accordance With EN	60068-2-6					
Weight (AC/DC)	420g/290g	FX1 65g / FX2 75g				
Frequency	10-55Hz					
Amplitude	0.35mm					
Safety Related Data						
PL In accordance with EN ISO 13849-1	PL-e, CAT 4	PL-e, CAT 4				
SIL CL in accordance with EN IEC 62061	SIL 3					
PFHd in accordance with EN IEC 62061	6.0 x 10 <sup>-9</sup>	6.0 x 10 <sup>-9</sup>				
PFH	6.52 x 10 <sup>-9</sup>					
B10d	2000000					
MTTFd	High > 100 Years (Based on usage rate of 3	60 days/year, 24 Hours/Day, 10 Operations/H	our)			
TM(mission time)	20 Years					
DC	99%					
SFF	99.5%					

SAFETY SWITCHES		F-Type	B-Type	C-Type	Dinky	F6	F7	
Pre-wired cables		Pre-wired 3 / 5 or 10 Metre Cables	Pre-wired 3 / 5 or 10 Metre Cables	Pre-wired 3 / 5 or 10 Metre Cables	Pre-wired 3 / 5 or 10 Metre Cables	Pre-wired 3 / 5 or 10 Metre Cables	Pre-wired 3 / 5 or 10 Metre Cables	
Quick Disconnect					M8 Quick Disconnect 5 or 15 Metre Cable			
Cable Gland		FMA Anaconda FMG Cord Grip FMT Brass 20mm Thread	BMS Side Exit BMR Rear Exit	CMA Anaconda				
Unique Coding				CMA - 500,000 Unique codes				
Operation			Electronic					
Safety Contact Operating Distance		7mm ON / 10mm OFF						
Optimum Gap		1mm						
Dimensions		See page 6						
IP Rating			IP67					
Cable Length	Cable Length 100 Metres max							
Temperature	Operating	-25°C to +	55°C	-20°C to +50°C	-25°C to +55°C	-20 ° C to	o +50°C	
	Storage	-25°C to +55°C		-20°C to +50°C	-25°C to +55°C	-20 ° C to +50°C		
Mounting		Target to target						
Construction		Blue ABS Resin Filled		Orange ABS Resin Filled	Blue ABS Resin Filled			





# **Declaration of Conformity**

We hereby declare that the products identified below conform to the relevant Essential Health & Safety Requirements of the European Machinery Directive (2006/42/EC), EMC Directive(2004/108/EC) and other relevant EC Directives as listed below.

Mechan Product	Standards
F- Series	BS EN60204-1:2006 – Safety of Machinery, Electrical equipment of machines. General requirements.
FX1 Safety Extender Module FX2 Safety Extender Module ESM Safety emergency Module SAFETY SWITCHES	BS EN60947-5-3:1999 + AMD 1 04.2005 – Low voltage switchgear and control gear – Part 5-3: Control circuit devices and switching elements – Requirements for proximity devices with defined behaviour under fault conditions.  BS EN60947-5-1:2004 – Low voltage switchgear and control gear – Part 5-1: Control circuit devices and switching elements – electro- mechanical control circuits.  EN ISO 13849-1: 2008 Safety of Machinery, Safety –related Parts of Control Systems  EN 62061: 2005 Safety of Machinery, Functional Safety of Safety elated electrical ,electronic and programmable electronic Control Systems  BS EN61000-6-4:2007 – EMC Generic emission standard. Industrial. BS EN61000-6-2:2005 – EMC Generic immunity standard. Industrial.

EC-type examination No. 44 205 371556 Notified body 0044, TÜV NORD CERT GmbH, Langemarckstr. 20, 45141 Essen, Germany.

[ 2002/95/EC Restriction of the use of certain Hazardous substances (RoHs) ]
The overall machine must comply with the machinery directive. For further information please contact Mechan Controls Plc.

**Authorized Signature** 

W. Boardman

WA Boardman, Managing Director – August 2011

Mechan Controls Plc

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# Maintenance

It is recommended to check the safe operation of the of the switches and look for signs of damage or excessive wear on a weekly basis. Damaged units should be replaced or returned to the manufacturer for repair where practical.

#### **NOTES**

In the interest of product development specifications are subject to change without notice.

It is the responsibility of the user to ensure compliance with any acts or by-laws in place.

All information regarding Mechan equipment is believed to be accurate at the time of printing. Responsibility cannot be accepted for errors or omissions. All information regarding Mechan equipment is believed to be accurate at the time of printing. Responsibility cannot be accepted for errors or omissions.

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