

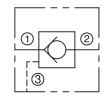
FLUID PRODUCTS Check, Pilot-to-Open

Female-to-Female

IN-LINE

DESCRIPTION

Pilot-Operated Check Valve. Check valves operate on slight differential pressure. Free flow is permitted in the direction of the arrow, positive check in the opposite direction. Reverse flow can be achieved by reaching the required pilot pressure at port (3).



- · For hydraulic applications only
- Air pilot valves have secondary seal on pilot piston stem.
 A vent hole in the body between the piston seal and stem seal prevents mixing of pilot media and the system media



Maximum Operating Pressure

Carbon Steel: 3,000 psi (207 bar)

Operating Temperature Range

Buna-N: -30° to +200° F (-34° to +93° C)

Maximum Recommended Flow

6.0 to 12.0 gpm (22.7 to 45.4 lpm)

Pilot Ratio

4:1 Hydraulic Pilot

2:1 Hydraulic Pilot under 90 psi (6 bar)

2:1 Air Pilot

Threads

NPTF, BSPT

Materials

Body: Steel Adapter: Steel

O-Rings: Buna-N (PIC, PIDC)

Viton (APIDC)

Piston: Steel

Piston Spring: Music wire

Check Spring: Stainless Steel 302 Piston Seals: Teflon (PIC, PIDC)

Viton (APIDC)

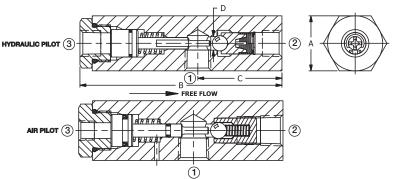
Teflon Back-up Washer (APIDC)

Ball: Stainless Steel 440 Ball Guide: Delrin®

Washer: Stainless Steel 304

Retainer Ring: Steel

INSTALLATION DIMENSIONS



| Pipe Size | A HEX | В | С | D orifice | Pilot Port | Inlet Port | Outlet Port |
|--------------|-----------------|------------------|-------------------|---------------|---------------|---------------|----------------|
| 1/4" | 1-1/8 (28.6) | 4-1/8 (104.8) | 1-27/32 (43.7) | .281 (7.1) | 1/4" | 1/4" | 1/4" |
| 3/8" | 1-3/8 (34.9) | 4-7/8 (123.8) | 2-1/8 (54.0) | .328 (8.3) | 1/4" | 3/8" | 3/8" |
| 1/2" | 1-5/8 (41.3) | 5-5/8 (142.9) | 2-7/16 (61.9) | .359 (9.1) | 1/4" | 1/2" | 1/2" |

() Parentheses = Millimeters

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HOW TO ORDER

| NPTF Thread | | | | | | | | |
|-------------|--------------|--------------------|---------------------|--|--|--|--|--|
| Size | Air Pilot | Hydraulic Pilot | Max. Flow gpm (lpm) | | | | | |
| 1/4" | _ | PIC20S | 6.0 (22.7) | | | | | |
| 3/8" | _ | PIDC25S | 10.0 (37.9) | | | | | |
| 1/2" | APIDC30S | PIDC30S | 12.0 (45.4) | | | | | |

| ISO 7/1 - RS BSP Taper Thread | | | | | | |
|-------------------------------|--------------------|---------------------|--|--|--|--|
| Size | Hydraulic Pilot | Max. Flow gpm (lpm) | | | | |
| 1/4" | PICB20S | 6.0 (22.7) | | | | |
| 3/8" | PICB25S | 10.0 (37.9) | | | | |

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